

**SEGA**<sup>TM</sup>

May 15, 2002

**SERVICE BULLETIN**

SEGA SERVICE DEPARTMENT

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45133 Industrial Drive

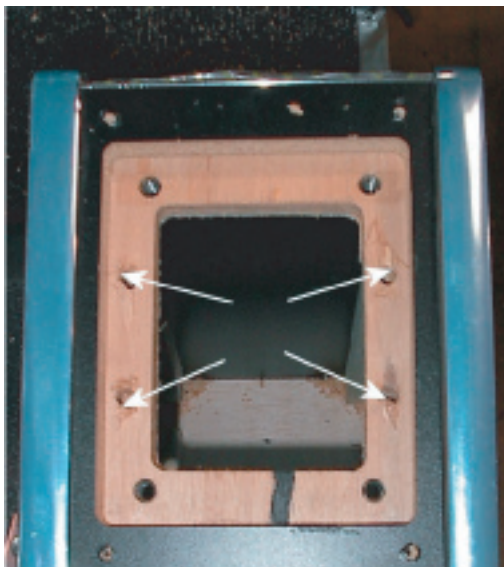
Phone: 415-701-6580

Fremont, Ca. 94538

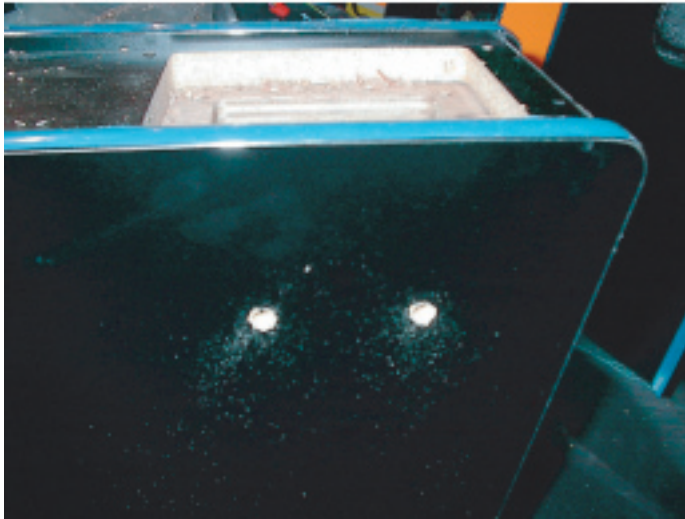
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**SPECIAL NOTICE FOR ALL****MINI STANDARD****Nascar Shifter Reinforcement Kit  
Installation Instructions**

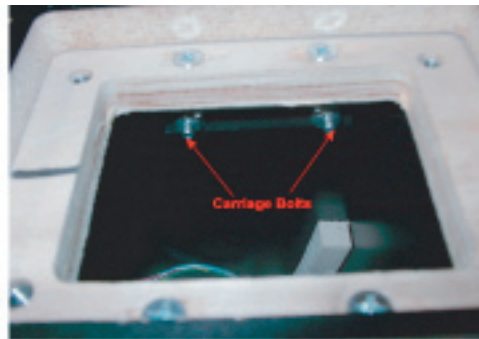
1. Remove the 4 Tamper Proof screws securing the shifter plate and remove the shifter plate. Note: Save all parts removed for re-installation process.
2. Remove the 4 bolts securing the shifter ease the shifter out, unplug it from the game and remove the shifter.
3. Using the template provided, drill four 5/16" bracket mounting holes in the top of the console. (see figure below)



- Using the template provided, drill two  $9/32$ " bracket mounting holes in each side of the console as shown.



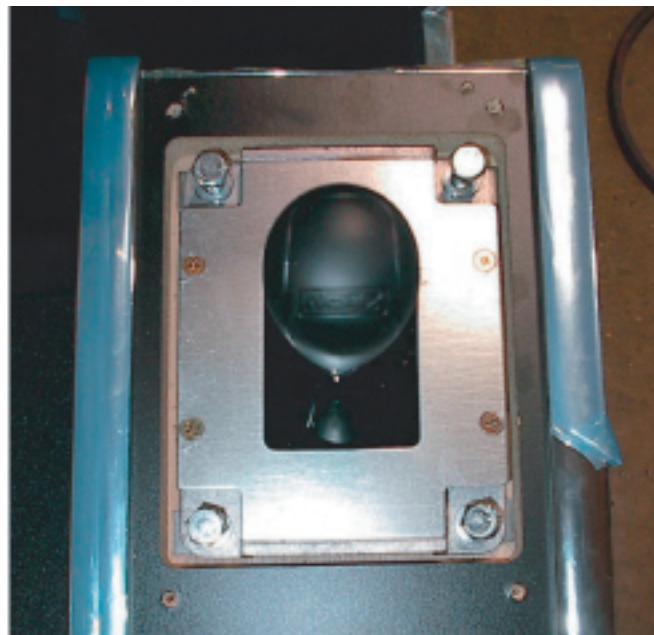
- Using the four-20 X 1" Carriage Bolts, nuts & washers provided, mount each of the two brackets to the inside walls of the console as shown. Note: Do not tighten the nuts yet. The holes drilled in the top of the wood console should align with the tapped holes in the bracket.



- Using the four - 20 X 1" flat-head machine screws provided, secure the top each of the brackets to the wooden console as shown below, then tighten the nuts on the carriage bolts.



- Place the 2 spacer plates as shown below left, and then plug in the shifter re-install the shifter assembly using the same 4 hex bolts removed earlier.



8. Re-install the shifter plate using the 4 Tamper Proof screws you removed earlier.

